



Reifenhäuser

REILOY USA

**DATA REQUIREMENTS
FOR UPSIZING
INJECTION MOLDING MACHINE**

DATE:		CONTACT:	
CUSTOMER:		PHONE NUMBER:	
ADDRESS:		FAX NUMBER:	
CITY, STATE, ZIP:		EMAIL:	
MACHINE SPECIFICATIONS:			
Manufacturer:			
Shot Capacity (ounces):			
Clamp Force (tons):			
Model & Year:			
Length of Injection Stroke:			
Rated Maximum Injection Pressure (psi):			
Bore Diameter:			
Overall Length of Barrel:			
Screw L/D Ratio:			
Length Screw Shank Extends Back From Cylinder When Screw Is In The Forward Position:			
Distance Injection Unit Sled May Be Moved To Allow For Lengthened Barrel:			
UPSIZING REQUIREMENTS:			
Shot Capacity (ounces):			
Bore Diameter:			
RESINS TO BE PROCESSED AND DENSITY:			
OTHER REQUIREMENTS AND REASON FOR UPSIZING:			